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浙江伟焕机械制造股份有限公司

ZHEJIANG WEIHUAN MACHINERY MANUFACTURING CO.,LTD.

二十多年我们只专研电脑横机、织袜机产品

浙江伟焕机械制造股份有限公司

ZHEJIANG WEIHUAN MACHINERY MANUFACTURING CO.,LTD.

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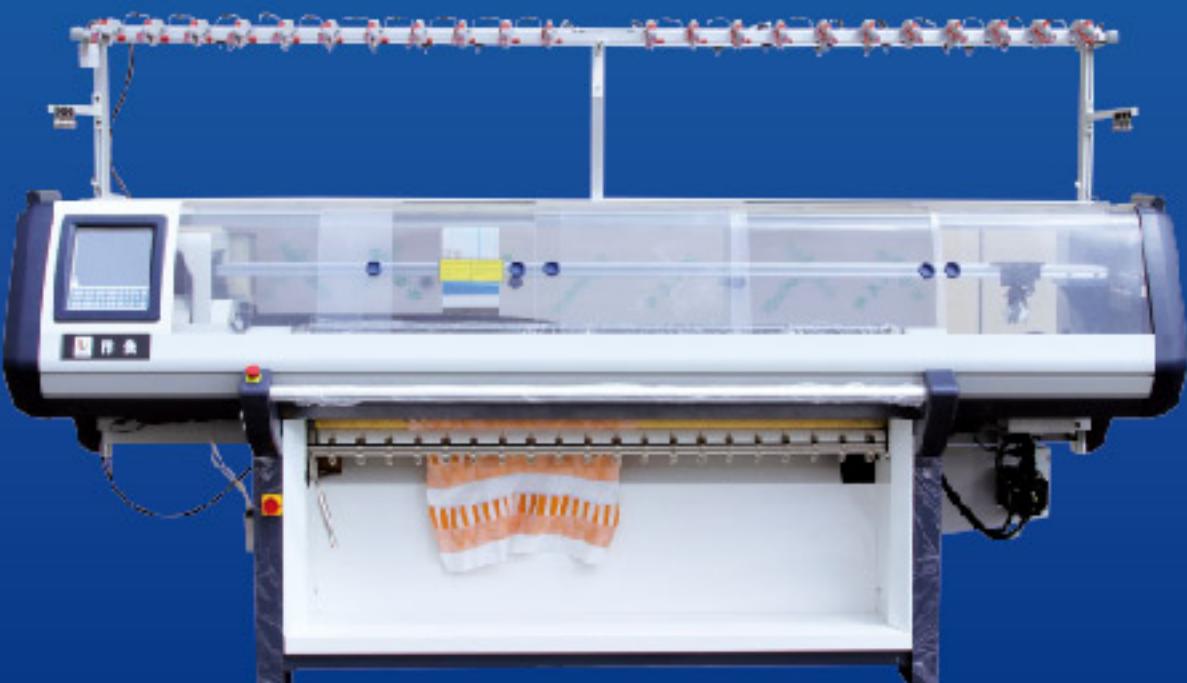
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公司简介

浙江伟焕机械制造股份有限公司是一家集研发、生产、销售、服务于一体的专业生产各类袜机、横机的国家重点高新技术企业，是全球最大的智能织袜机供应商之一。公司坐落在美丽的西施故里—诸暨市城西开发区，成立于1999年，厂区占地面积40余亩，总资产5亿元，现有员工200余人，其中高工10人，科研人员40余人。

公司主要产品有：全电脑横机、4D飞织鞋面、提花织领、翻针提花织领横机等机型，全自动织、缝、翻智能一体机、双针筒袜机、7FT任意毛圈机、全电脑6F、7F鞋面袜机和各种规格6F任意毛圈、毛圈、平板袜机、4-5寸提花丝袜机。产品凭借优越的机械性能，优良的售后服务，经广大客户使用认可，是国内同类产品中最稳定的机型之一，产品不仅国内畅销且已出口到欧洲、南美洲、非洲、东南亚和中东等国家。

公司自创建以来，十分注重品牌建设和质量管理，先后通过了国际CE认证、ISO9001和14001体系认证，并有发明专利5个，实用型专利70个。公司是《电脑织袜机》国家行业、浙江制造团体标准牵头起草单位，经过多年的积累，公司先后获得浙江制造团队“品字标”认证、浙江省高成长科技型企业。公司检测机构被授予“国家重点实验室”，公司研发部门被认定为“浙江省高新技术企业研发中心”、“浙江博士后工作站”。

公司将一直秉承着“科技创新、与时俱进”的理念，以人为本，以“高起点、高质量、智能化”为企业发展目标，以“为客户提供更卓越的产品和服务”为宗旨，不断做精做强，为中国针织机械的发展贡献伟焕力量。

Zhejiang Weihuan Machinery Manufacturing Co.,Ltd. is a State Key High-tech Enterprises , integrate with the R&D, production, sales and service for all types of sock knitting machine,flat knitting machine. It's one of the largest intelligent manufacturers in the whole world. Established in 1999, Weihuan Machinery covers over 40 mu of land, with more than 200 staffs, include 10 senior engineers, over 40 Research Specialist staffs, located in Chengxi Industrial zone of Zhuji city, Zhejiang, which famous for beautiful "Xi Shi hometown" .

Our main products are: flat knitting machine, 4D shoe upper, flat shoe-upper machine, jacquard collar machine and transfer collar knitting machine and so on, Auto-linking sock machine, double cylinder sock machine, 7FT selected terry sock machine, 6F and 7F shoe-upper machine and all other 6F selected terry machine, terry, plain sock machine, 4-5inch jacquard stocking machine. Machine with superior mechanical performance and excellent after-sales service, approved by the majority of customers, is one of the most stable machines of its kinds machine in China. They are not only sold well in China but also exported to European, South America, Africa, Southeast Asia, Middle East, and etc.

Our company attaches great importance to the products brand construction and the quality management since its establishment. All the products have passed international CE certification, ISO9001 and ISO14001 system certification, with 5 invention patents and 70 practical patents. Weihuan is The company is the leading drafting unit of the national industry of computer hosiery loom and the standard of Zhejiang manufacturing group. After years of accumulation, the company has successively obtained the "pinzibiao" certification of Zhejiang manufacturing team and the high growth science and technology enterprise in Zhejiang Province. The company's testing organization was awarded the "National Key Laboratory", and the company's R & D department was recognized as "Zhejiang high tech enterprise R & D center" and "Zhejiang postdoctoral workstation".

We will always adhere to the concept of" scientific and technological innovation, keep pace with the times" , human-oriented, with "high starting point, high quality, intelligent" as the development goal, with "providing more excellent machines and services for customers" as the purpose, keep improving, and make great contributions to the development of China's knitting machinery.





规格参数及主要功能 Specifications and main functions

| | |
|-------------------------|---|
| 针种 Gauge | 12G/14G/16G/18G |
| 编织幅度 Knitting Width | 52"/60"/72"/80"/100" |
| 编织系统 Knitting System | 单机头单系统、双系统、三系统 Single head single system, double system, three system |
| 编织功能 Knitting Function | 前单边、后单边、三平、四平 罗纹、吊目、提花及其他规则花型编织。 Front single side, back single side, three flat, four flat rib, eyelet, jacquard and other regular pattern weaving. |
| 控制系统 Control System | 屏幕显示: LED触摸屏, USB输入, 内存可达2G, 可根据生产随时调用 Screen display: LED touch screen, USB input, memory up to 2G, according to the production of call 监控画面: 实时显示各种当前编织参数, 并可在当前及其运行时随意切换随时调整 Monitoring screen: display all kinds of current knitting parameters in real time, and can be switched and adjusted at any time during current and running 版制及控制系统(软件部分): 采用国内主流横机控制系统, 升级方便, 为无倍配置 Version system and control system (software part): domestic mainstream flat knitting machine control system, easy to upgrade, free configuration 多语言操作版本: 可根据客户需要增加所需语种 Multi language version: to increase the language according to customer's requirement. |
| 保护系统 Protection System | 当机器在动作过程中出现断纱、撞针、电压不稳、倒卷布、浮线、探针、编织完成等故障, 会自动报警, 同时显示屏提示报警项目 Machine will automatically alarm and display its item if any error as yarn-breaking, fall of racking needle, voltage instability, floating yarn and so on. |
| 电源 Power Supply | 单相220V, 功率1KW CMOS技术, 在停电的瞬间具有记忆功能 恢复电源后直接继续编织 Single phase 220v, power 1kw, CMOS technology, with memory function at power-off moment, to continue knitting after restoring. |
| 定制服务 Customized service | 四系统 Four systems |





| 规格参数及主要功能 Specifications and main functions | |
|---|--|
| 针种 Gauge | 14G/16G/18G |
| 编织幅度 Knitting Width | 52"/66"/72"/80" |
| 编织系统 Knitting System | 单机头三系统 Single machine head three system |
| 编织功能 Knitting Function | 前单边、后单边、三平、四平、罗纹、吊目、挑针，提花、嵌花、及其他规则花型编织 Front single side, back single side, three flat, four flat, rib, hanging eye, picking needle, jacquard, inlay, and other regular pattern knitting |
| 翻针 Transfer | 前翻后、后翻前、同行前后对翻、不受机头方向限制 front or back, simultaneous transfer, independent of carriage direction |
| 控制系统 Control System | 屏幕显示：LED触摸屏，USB输入，内存可达2G,可根据生产随时调用 Screen display: LED touch screen, USB input, memory up to 2G, according to the production of call 监控画面：显示各种当前编织参数，并可在当前及其运行时随时调整 Monitoring menu: display current knitting parameters, can be adjusted at any time when the machine is operating. 版制及控制系统（软件部分）：采用国内主流横机控制系统，升级方便，为无偿配置 Version system and control system (software part): domestic mainstream flat knitting machine control system, easy to upgrade, free configuration 多语言操作版本：可根据客户需要增加所需语种 Multi language version: to increase the language according to customer's requirement. |
| 保护系统 Protection System | 当机器在动作过程中出现断纱 撞针 电压不稳 倒卷布，浮线 探针编织完成等故障，会自动报警，同时显示屏提示报警项目 Machine will automatically alarm and display its item if any error as yarn-breaking, fail of racking needle, voltage instability, floating yarn and so on. |
| 电源 Power Supply | 单相220V，功率1KW CMOS技术，在停电的瞬间具有记忆功能 恢复电源后直接继续编织 Single phase 220v, power 1kw, CMOS technology, with memory function at power-off moment, to continue knitting after restoring. |
| 定制服务 Customized service | 四系统、1+1系统、2+2系统、3+3系统 Four systems, 1+1 system, 2+2 system, 3+3 system |





伟 奕
WEIHUAN

WHMD2、WHMD3 双系统、三系统电脑横机
WHMD2/WHMD3 DOUBLE SYSTEM/TRIPLE SYSTEM FLAT KNITTING MACHINE

规格参数及主要功能 Specifications and main functions

| | |
|-------------------------------|---|
| 针种 Gauge | 3G/5G/7G/12G/14G |
| 编织幅度 Knitting Width | 36"52"68" 66"72"80"100" |
| 编织系统 Knitting System | 单机头双系统、单机头三系统 Single carriage with double system;single carriage with three system |
| 编织功能 Knitting Function | 前单边、后单边、三平、四平罗纹，密针、挑针、同行吊目、提花、嵌花、明收针、暗收针及其他无规则花型编织 Front single side, back single side, three flat, four flat rib, turning needle, picking needle, hanging eye, jacquard, inlay, open close needle, dark close needle and other regular pattern knitting |
| 编织速度 Knitting Speed | 8段选针，最高编织速度可达1.2米/秒（视编织花样,原料而定）有256档速度，方便调节。 8-stage selection with maximum speed up to 1.2m/s.(according to patterns and yarn materials) with 256 levels of speed to adjust. |
| 摇床 Racking | 伺服电机摇床，精准可靠,左右各一英寸摇床范围。有单摇床、双摇床可选择 Racking system with AC servo motor controller, needles moving distance can reach to 1 inch. with optional single racking system or double racking system to choose. |
| 沉降片系统 Sinker System | 步进电机控制，有0-256段选择，方便各种织物编织 Stepper motor control with 0-256 stages to choose can easily knit different fabrics. |
| 颤针 Transfer | 前颤后、后颤前、同行前后对颤、不受机头方向限制 Front or back,simultaneous transfer,in dependent of carriage direction |
| 罗拉卷布系统 Roller takedown system | 步进电机控制，有0-99段选择，每段可任意设置，适应各种织物牵引 Stepper motor control with 0-99 stages to choose,any setting on each stage, suitable to pull any fabrics |
| 控制系统 Control System | 屏幕显示：LED触摸屏，USB输入，内存可达2G,可根据生产随时调用 Screen display: LED touch screen,USB input,memory up to 2G,according to the production of call 监控画面：显示各种当前编织参数，并可在当前及其运行时随时调整 Monitoring menu: display current knitting parameters,can be adjusted at any time when the machine is operating. 版制及控制系统(软件部分):升级方便，为无锁配置 Design and control system (software):easy to upgrade, for free configuration 多语言操作版本：可根据客户需要增加所需语种 Multi language version: to increase the language according to customer's requirement. |
| 保护系统 Protection System | 当机器在动作过程中出现断纱、撞针、电压不稳、倒卷布，浮线、探针编织完成等故障，会自动报警，同时显示屏提示报警项目 Machine will automatically alarm and display its item if any error as yarn-breaking,fall of racking needle,voltage instability,floating yarn and so on. |
| 电源 Power Supply | 单相220V,功率1KW CMOS技术，在停电的瞬间具有记忆功能 恢复电源后直接继续编织 Single phase 220v,power 1kw, CMOS technology, with memory function at power-off moment,to continue knitting after restoring. |
| 用户选配 User Option | 普通起底板、无间纱起底系统 Takedown comb, no waste yarn comb |
| 定制服务 Customized service | 1+1系统、2+2系统、3+3系统 1+1system, 2+2system, 3+3system |





| 规格参数及主要功能 Specifications and main functions | |
|---|--|
| 针种 Gauge | 7G/ 12G/14G/16G/18G |
| 编织幅度 Knitting Width | 60"/72"/80"/100" |
| 编织系统 Knitting System | 双系统、三系统 Double system, three system |
| 编织功能 Knitting Function | 前单边、后单边、罗纹、吊目、挑针、提花、嵌花等花型的一线成型及单片编织 Front single side, back single side, rib, hanging eye, pick needle, jacquard, inlay and other patterns of one-line molding and single-chip weaving |
| 控制系统 Control System | 屏幕显示: LED触摸屏, USB输入, 内存可达2G, 可根据生产随时调用 Screen display:LED touch screen,USB input,memory up to 2G,according to the production of call 监控画面: 实时显示各种当前编织参数, 并可在当前及其运行时随意切换随时调整 Monitoring screen: various current knitting parameters are displayed in real time, and can be switched freely and adjusted at any time during current and operation 版制及控制系统 (软件部分) : 采用国内主流横机控制系统, 升级方便, 为无偿配置 Design and control system (software) :easy to upgrade,for free configuration 多语言操作版本: 可根据客户需要增加所需语种 Multi language version:to increase the language according to customer's requirement. |
| 保护系统 Protection System | 当机器在动作过程中出现断纱 捆针 电压不稳 倒卷布, 浮线 探针编织完成等故障, 会自动报警, 同时显示屏提示报警项目 Machine will automatically alarm and display its item if any error as yarn-breaking, fail of racking needle,voltage instability,floating yarn and so on. |
| 电源 Power Supply | 单相220V, 功率1.5KW CMOS技术, 在停电的瞬间具有记忆功能 恢复电源后直接继续编织 Single phase 220v,power 1.5kw,CMOS technology,with memory function at power-off moment,to continue knitting after restoring. |
| 用户选配 User Option | 普通起底板、无间纱起底系统、剪刀夹子、分段罗拉、耙子 Takedown comb,no waste yarn comb, scissors clip, segmented roller ,rake |
| 定制服务 Customized service | 四系统Four system |





规格参数及主要功能 Specifications and main functions

| | |
|-------------------------|--|
| 针种 Gauge | 7G/9G/12G/14G |
| 编织幅度 Knitting Width | 52"/68" |
| 编织系统 Knitting System | 单机头双系统、三系统 Single head with double system, three system |
| 编织功能 Knitting Function | 前单边、后单边、三平、四平、罗纹、翻针、挑针、同行吊目、提花、嵌花、明收针、暗收针及其他无规则花型编制 Front single side, rear single side, three flat, four flat, rib, flip stitch, pick stitch, peer hanging eye, jacquard, inlay, open close stitch, concealed close stitch and other irregular pattern preparation |
| 翻针 Transfer | 前翻后、后翻前、同行前后对翻、不受机头方向限制 front or back simultaneous transfer, independent of carriage direction |
| 控制系统 Control System | 屏幕显示：LED触摸屏，USB输入，内存可达2G，可根据生产随时调用 Screen display: LED touch screen, USB input, memory up to 2G, according to the production of call 监控画面：显示各种当前编织参数，并可在当前及其运行时随时调整 Monitoring menu: display current knitting parameters, can be adjusted at any time when the machine is operating 版制及控制系统（软件部分）：升级方便，为无偿配置 Design and control system (software) : easy to upgrade, for free configuration 多语言操作版本：可根据客户需要增加所需语种 Multi language version: to increase the language according to customer's requirement. |
| 保护系统 Protection System | 当机器在动作过程中出现断纱、撞针、电压不稳、倒卷布、浮线、探针编织完成等故障，会自动报警，同时显示屏提示报警项目 Machine will automatically alarm and display its item if any error as yarn-breaking, fail of racking needle, voltage instability, floating yarn and so on. |
| 电源 Power Supply | 单相220V，功率1KW CMOS技术，在停电的瞬间具有记忆功能 恢复电源后直接继续编织 Single phase 220v, power 1kw, CMOS technology, with memory function at power-off moment, to continue knitting after restoring. |
| 用户选配 User Option | 普通起底板、无间纱起底系统 Takedown comb, no waste yarn comb |
| 定制服务 Customized service | 可根据客户要求定制 |





规格参数及主要功能 Specifications and main functions

| | |
|-------------------------|--|
| 针种 Gauge | 14G |
| 编织幅度 Knitting Width | 36"52"68" |
| 编织系统 Knitting System | 单机头双系统、三系统 Single head with double system, three system |
| 编织功能 Knitting Function | 前单边、后单边、三平、四平、罗纹，翻针、挑针、同行吊目、擦花、明收针、暗收针及成型鞋面编织 Front single side, rear single side, three flat and four flat rib, reverse stitch, pick stitch, peer eye lifting, jacquard, open stitch, concealed stitch and formed upper weaving |
| 翻针 Transfer | 前翻后、后翻前、同行前后对翻、不受机头方向限制 front or back simultaneous transfer,independent of carriage direction |
| 控制系统 Control System | 屏幕显示: LED触摸屏, USB输入, 内存可达2G, 可根据生产随时调用 Screen display:LED touch screen,USB input,memory up to 2G,according to the production of call 监控画面: 显示各种当前编织参数, 并可在当前及其运行时随时调整 Monitoring menu:display current knitting parameters,can be adjusted at any time when the machine is operating 板制及控制系统 (软件部分): 升级方便, 为无偿配置 Design and control system (software):easy to upgrade,for free configuration 多语言操作版本: 可根据客户需要增加所需语种 Multi language version:to increase the language according to customer's requirement. |
| 保护系统 Protection System | 当机器在动作过程中出现断纱 撞针 电压不稳 倒卷布, 浮线 探针编织完成等故障, 会自动报警, 同时显示屏提示报警项目 Machine will automatically alarm and display its item if any error as yarn-breaking,fall of racking needle,voltage instability,floating yarn and so on. |
| 电源 Power Supply | 单相220V, 功率1KW CMOS技术, 在停电的瞬间具有记忆功能 恢复电源后直接继续编织 Single phase 220v,power 1kw,CMOS technology,with memory function at power-off moment,to continue knitting after restoring. |
| 定制服务 Customized service | 可根据客户要求定制 |





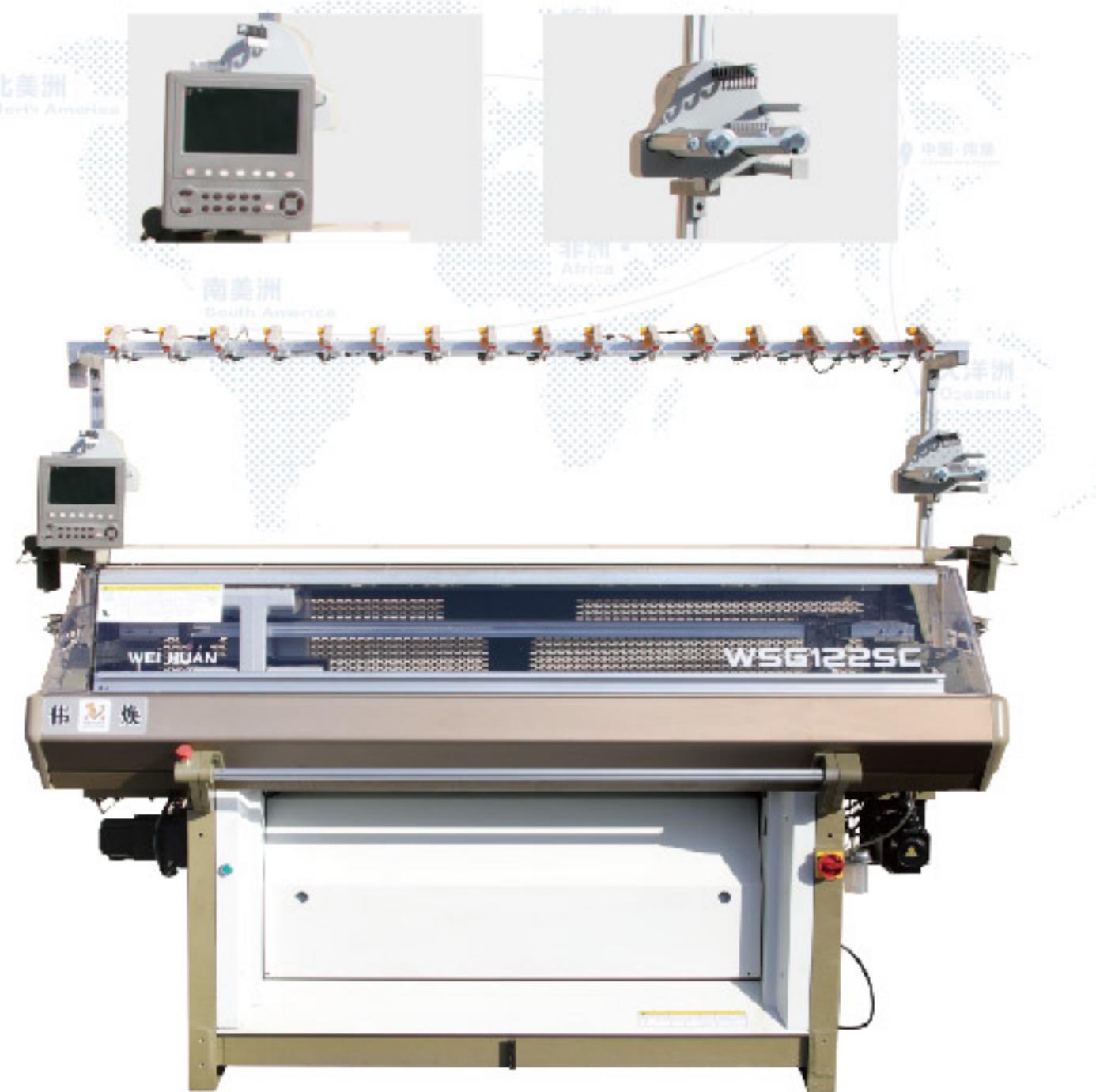
伟 奥
WEIHUAN®

规格参数及主要功能 Specifications and main functions

| | |
|-------------------------|--|
| 针种 Gauge | 12G/14G/16G/18G |
| 编织幅度 Knitting Width | 52"/60"/72"/80"/100" |
| 编织系统 Knitting System | 单系统、双系统、三系统、四系统 Single system, double system, three system , four system |
| 编织功能 Knitting Function | 前单边、后单边、三平、四平、罗纹、吊目、挑针、提花、嵌花、及双向拉架编织 Front single side, rear single side, three flat, four flat, rib, lifting eye, pick needle, jacquard, inlay, and reverse pull frame weaving |
| 控制系统 Control System | 屏幕显示: LED触摸屏, USB输入, 内存可达2G, 可根据生产随时调用 Screen display:LED touch screen,USB input,memory up to 2G,according to the production of call 监控画面: 实时显示各种当前编织参数, 并可在当前及其运行时随意切换随时调整 Monitoring screen: various current knitting parameters are displayed in real time, and can be switched freely and adjusted at any time during current and operation 版制及控制系统 (软件部分): 采用国内主流横机控制系统, 升级方便, 为无偿配置 Design and control system (software):easy to upgrade,for free configuration 多语言操作版本: 可根据客户需要增加所需语种 Multi language version:to increase the language according to customer's requirement. |
| 保护系统 Protection System | 当机器在动作过程中出现断纱 推针 电压不稳 倒卷布, 浮线 探针编织完成等故障, 会自动报警, 同时显示屏提示报警项目 Machine will automatically alarm and display its item if any error as yarn-breaking,fail of racking needle,voltage instability,floating yarn and so on. |
| 电源 Power Supply | 单相220V, 功率1.5KW CMOS技术, 在停电的瞬间具有记忆功能 恢复电源后直接继续编织 Single phase 220v,power 1.5kw,CMOS technology,with memory function at power-off moment,to continue knitting after restoring. |
| 用户选配 User Option | 普通起底板、无间纱起底系统 Takedown comb,no waste yarn comb |
| 定制服务 Customized service | 四系统、剪刀夹子Four system,scissors clip |



WSGMD2电脑横机
WSGMD2 COMPUTERIZED FLAT KNITTING MACHINE



规格参数及主要功能 Specifications and main functions

| | |
|-------------------------|---|
| 针种 Gauge | 3G/5G/7G/12G/14G/16G |
| 编织幅度 Knitting Width | 48"52"56" |
| 编织系统 Knitting System | 单机头双系统 Single carriage with double system |
| 编织功能 Knitting Function | 前单边、后单边、三平、四平、罗纹，翻针、挑针、同行吊目、提花、嵌花、明收针、暗收针及其他规则花型编织 Front single side, back single side, three flat, four flat rib, turning needle, picking needle, hanging eye, jacquard, inlay, open close needle, dark close needle and other regular pattern knitting |
| 粗针 Transfer | 前翻后、后翻前、同行前后对调、不受机头方向限制 front or back, simultaneous transfer, independent of carriage direction |
| 选针器 Needle Selection | 特殊设计，前后4个选针器 Special design, 4 selection total |
| 控制系统 Control System | 屏幕显示：LED触摸屏，USB输入，内存可达2G,可根据生产随时调用 Screen display: LED touch screen, USB input, memory up to 2G, according to the production of call 监控画面：显示各种当前编织参数，并可在当前及其运行时随时调整 Monitoring menu: display current knitting parameters can be adjusted at any time when the machine is operating. 版制及控制系统(软件部分)：升级方便，为无偿配置 Design and control system (software): easy to upgrade, for free configuration 多语言操作版本：可根据客户需要增加所需语种 Multi language version: to increase the language according to customer's requirement. |
| 保护系统 Protection System | 当机器在动作过程中出现断纱撞针电压不稳倒卷布，浮线探针编织完成等故障，会自动报警，同时显示屏提示报警项目 Machine will automatically alarm and display its item if any error as yarn-breaking, fall of racking needle, voltage instability, floating yarn and so on. |
| 电源 Power Supply | 单相220V,功率：1KW CMOS技术在停电的瞬间具有记忆功能，恢复电源后直接继续编织 Single phase 220v, power 1kw, CMOS technology, with memory function at power-off moment, to continue knitting after restoring. |
| 用户选配 User Option | 普通起底板、无间纱起底系统 Takedown comb, no waste yarn comb |
| 定制服务 Customized service | 可根据客户要求定制 |

